

Product Data Sheet**IROGRAN® A 95 K 4977H**

Polycaprolactone-based Thermoplastic Polyurethane

PRODUCT DESCRIPTION

IROGRAN® A 95 K 4977H is a polycaprolactone-based Thermoplastic Polyurethane (TPU) for injection molding applications. Key features are good oil & solvent resistance, low compression set, excellent wear performance, durability, resistance to dynamic stress, short cycle times and high melt stability.

APPLICATIONS

Thick wall technical parts, thin wall technical parts and seals and gaskets.

TYPICAL PHYSICAL PROPERTIES

Properties	Key	NORM	Value	Unit
Hardness (after 3 sec.)	M	ISO 7619	94	Shore A
Hardness (after 3 sec.)	M	ISO 7619	45	Shore D
Density	M	ISO 1183-1	1,2	g/cm ³
Tensile strength	M	DIN 53504	47	MPa
Elongation @ break	M	DIN 53504	447	%
Tensile stress @ 20% elongation	M	DIN 53504	6,0	MPa
Tensile stress @ 50% elongation	M	DIN 53504	8,6	MPa
Tensile stress @ 100% elongation	M	DIN 53504	11,0	MPa
Tensile stress @ 200% elongation	M	DIN 53504	15,2	MPa
Tensile stress @ 300% elongation	M	DIN 53504	22,9	MPa
Tear strength	M	ISO 34-1	83	N/mm
Abrasion	M	ISO 4649	42	mm ³
Compression set at 70h @ 23°C	M	ISO 815	20	%
Compression set at 24h @ 70°C	M	ISO 815	29	%
Compression set at 24h @ 100°C	M	ISO 815	28	%
Compression set at 70h @ 100°C	M	ISO 815	36	%

M = Injection molded parts to meet DIN & ASTM requirements. Parts tempered for 20 hrs @ 120 °C prior to testing



HEALTH & SAFETY ADVICE

Before undertaking any trials with this product it is essential that all personnel are aware of the necessary precautions that must be taken. These are detailed in the relevant Material Safety Data Sheet (MSDS), which will be provided by Huntsman.

SUPPLY & STORAGE

IROGRAN® A 95 K 4977H is supplied in bags, drums or octabins. Please contact your customer service to confirm this.

IROGRAN® A 95 K 4977H has a minimum expected shelf life of 12 months after shipment date. The product should be stored in a dry and cool place in the manufacturer's original packaging.

MATERIAL PREPARATION

IROGRAN® A 95 K 4977H is supplied pre-dried, however to ensure trouble-free processing it is preferable to dry before use. The recommended drying conditions are:

- 3 hours at 100-110°C in circulating air
- 3 hours at 80-90°C in dehumidified air
- Dew point: -30°C

PHYSICAL FORM

Type: Opaque rough cut granules

PROCESSING PARAMETERS

Melt Volume Rate 215°C / 21,6kg ISO 1133-1 = 42 cm³/10min

Processing Parameter: Injection Molding

Temperature Profile °C

Feed Zone: 25 - 40

Barrel: 205 - 215

Nozzle: 210 - 220

Mold: 20 - 50

For further information, please contact your nearest sales office: http://www.huntsman.com/PU_customer_service

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