

Product Data Sheet**IROGRAN® A 60 E 4902H**

Polyester-based Thermoplastic Polyurethane

PRODUCT DESCRIPTION

IROGRAN® A 60 E 4902H is a polyester-based Thermoplastic Polyurethane (TPU) for extrusion applications. Key features are plasticizer-free, improved UV stability, hydrolytically stabilized, low hardness and modulus, excellent multilayer bonding, good low temperature performance, high elasticity, high recovery and rubber-like feel.

APPLICATIONS

Thin wall extrusion profiles, textile lamination, adhesive film and film and sheet.

TYPICAL PHYSICAL PROPERTIES

Properties	Key	NORM	Value	Unit
Hardness (after 3 sec.)	M	ISO 7619	55	Shore A
Density	M	ISO 1183-1	1.14	g/cm ³
Tensile strength	M	DIN 53504	10	MPa
Elongation @ break	M	DIN 53504	860	%
Tensile stress @ 100% elongation	M	DIN 53504	1.4	MPa
Tensile stress @ 300% elongation	M	DIN 53504	3.1	MPa
Tear strength	M	ISO 34-1	25	N/mm
Abrasion	M	ISO 4649	75	mm ³
Bayshore rebound resilience	M	ASTM D 2632	63	%
Compression set at 70h @ 23°C	M	ISO 815	42	%
Compression set at 24h @ 70°C	M	ISO 815	81	%
Softening range low	E	Huntsman TMA	120	°C
Softening range high	E	Huntsman TMA	140	°C

M = Injection molded parts to meet DIN & ASTM requirements. Parts tempered for 20 hrs @ 100 °C prior to testing

E = Extruded film cut to ASTM requirements. Parts at room temperature aged prior to testing.



HEALTH & SAFETY ADVICE

Before undertaking any trials with this product it is essential that all personnel are aware of the necessary precautions that must be taken. These are detailed in the relevant Material Safety Data Sheet (MSDS), which will be provided by Huntsman.

SUPPLY & STORAGE

IROGRAN® A 60 E 4902H is supplied in bags, drums or octabins. Please contact your customer service to confirm this.

IROGRAN® A 60 E 4902H has a minimum expected shelf life of 12 months after shipment date. The product should be stored in a dry and cool place in the manufacturer's original packaging.

MATERIAL PREPARATION

IROGRAN® A 60 E 4902H is supplied pre-dried, however to ensure trouble-free processing it is preferable to dry before use. The recommended drying conditions are:

- 4 hours at 60°C in dehumidified air
- Dew point: -30°C

PHYSICAL FORM

Type: Transparent pellets

PROCESSING PARAMETERS

Melt Volume Rate 160°C / 8,7kg ISO 1133-1 = 20 cm³/10min

Processing Parameter:	Extrusion
Temperature Profile	°C
Feed Zone:	25 - 40
Barrel:	160 - 170
Die Head:	165 - 175
Nozzle:	160 - 170
Processing Parameter:	Calendering
Temperature Profile	°C
Front Roll:	110 - 120
Rear Roll:	110 - 120

For further information, please contact your nearest sales office: http://www.huntsman.com/PU_customer_service

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