

**Product Data Sheet****AVALON® 65 DB**

Polyester-based Thermoplastic Polyurethane

PRODUCT DESCRIPTION

AVALON® 65 DB is a polyester-based Thermoplastic Polyurethane (TPU) for injection moulding and part of the AVALON Perform Range. Key features are abrasion resistance, cut and scratch resistance, excellent multilayer bonding, good low temperature performance and short cycle times.

APPLICATIONS

Premium quality sports plates, accessories and top-pieces.

TYPICAL PHYSICAL PROPERTIES

Properties	Key	NORM	Value	Unit
Hardness (after 3 sec.)	M	ISO 7619	64	Shore D
Density	M	ISO 1183-1	1,23	g/cm ³
Tensile strength	M	DIN 53504	60	MPa
Elongation @ break	M	DIN 53504	400	%
Tensile stress @ 100% elongation	M	DIN 53504	25	MPa
Tensile stress @ 300% elongation	M	DIN 53504	34	MPa
Tear strength	M	ISO 34-1	200	N/mm
Abrasion	M	ISO 4649	30	mm ³
Compression set at 70h @ 23°C	M	ISO 815	35	%
Compression set at 24h @ 70°C	M	ISO 815	65	%

M = Injection molded parts to meet DIN & ASTM requirements. Parts tempered for 20 hrs @ 100 °C prior to testing



HEALTH & SAFETY ADVICE

Before undertaking any trials with this product it is essential that all personnel are aware of the necessary precautions that must be taken. These are detailed in the relevant Material Safety Data Sheet (MSDS), which will be provided by Huntsman.

SUPPLY & STORAGE

AVALON® 65 DB is supplied in bags, drums or octabins. Please contact your customer service to confirm this.

AVALON® 65 DB has a minimum expected shelf life of 12 months after shipment date. The product should be stored in a dry and cool place in the manufacturer's original packaging.

MATERIAL PREPARATION

AVALON® 65 DB is supplied pre-dried, however to ensure trouble-free processing it is preferable to dry before use.

The recommended drying conditions are:

- 3 hours at 100-110°C in circulating air
- 3 hours at 80-90°C in dehumidified air
- Dew point: -30°C

PHYSICAL FORM

Type: Transparent pellets

For further information, please contact your nearest sales office: http://www.huntsman.com/PU_customer_service

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